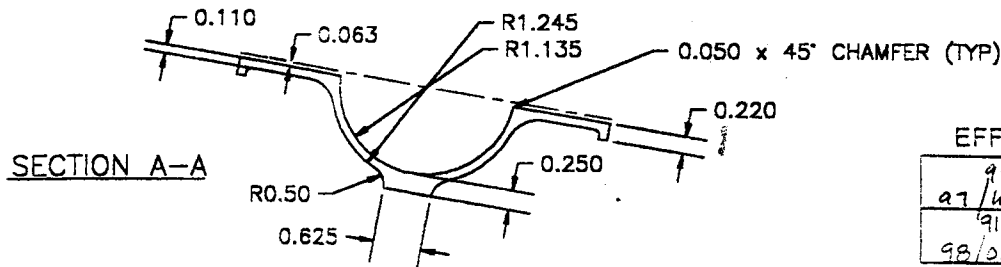


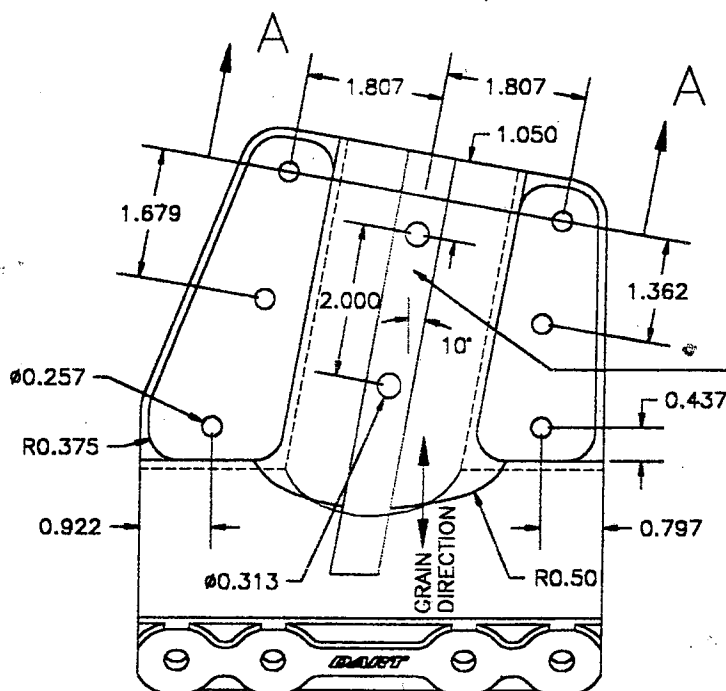
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
1	QCS#3	Inspect saddles D2668-1 B7350 And D2667-1 B7348 for damage.	J	05/10/19	1
2	FP	clean saddle holes with ^{free} of powder coat without changing hole dimensions AS per Dwy's, and Alodine holes.	M	05/10/26	1
3	FP	re-powder coat AS per RS1004, following QS1 005 4.3	M	05/10/27	1
4	QC3	Inspect Powder coat.	CY	05/10/27	1
5	St.	wrap in foam, and identify with original batch numbers due to original batch is engraved into the saddles, and stock	J	05/10/27	1
6	AC	Cost: <u>£c.70</u>	S.R.	05/10/28	1
7	QC/QC21	close w/o.	(L)	05/10/28	1

DART

DESIGN <i>max</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>max</i>	APPROVED <i>KS</i>	DRAWING NO. D2667	REV. B SHEET 1 OF 1
DATE 97.07.11	TITLE SADDLE AFT OUTSIDE HIGH		SCALE 2:5
A	97.03.25	NEW ISSUE	
B	97.07.11	ANGLE AND NOTES ADDED	

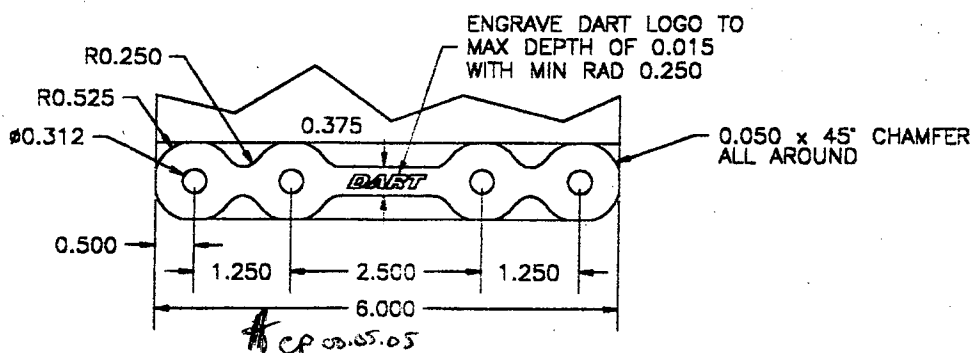
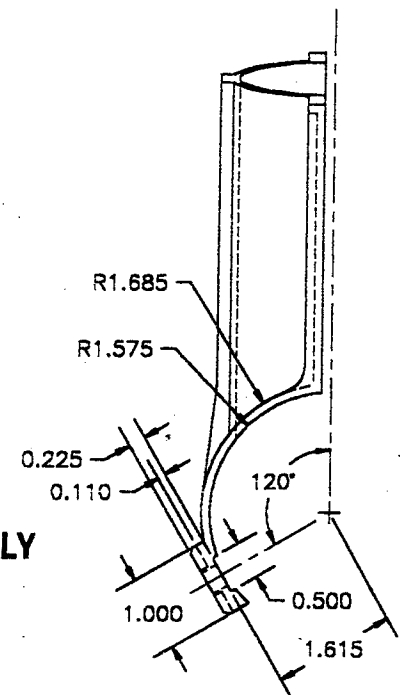


EFFECTIVE	DEOs
9095 97/11/06 DS	9122 98/12/14
9102 98/05/04 DS	



ENGRAVE PART
NUMBER AND
BATCH NUMBER
TO MAX DEPTH
OF 0.010 WITH
MIN RADIUS
OF 0.010

REFERENCE ONLY



MATERIAL: ~~7075-T651~~ OR 7075-T7351 (QQ-A-250/12)
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
PRIME, PAINT (EXCEPT BORES) PER DART QSI 005 4.2
NOTE: D2667-1 SHOWN (D2667-2 IS OPPOSITE)
BREAK ALL SHARP EDGES 0.010 TO 0.020
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
97/07/16 DS
EEN 008
CONTROLLED COPY

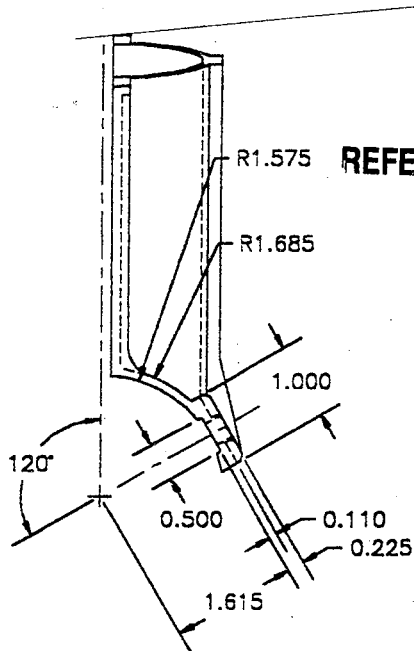
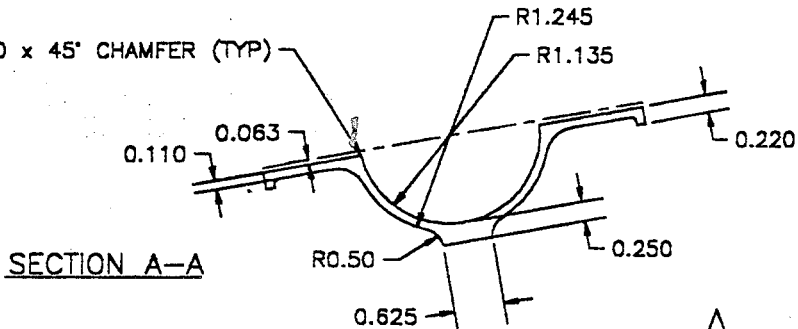


DESIGN <i>may</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>may</i>	APPROVED <i>Q</i>	DRAWING NO. D2668	REV. B SHEET 1 OF 1
DATE 97.07.11		TITLE SADDLE AFT INSIDE HIGH	SCALE 2:5
A	97.03.25	NEW ISSUE	
B	97.07.11	ANGLE AND NOTES ADDED	

EFFECTIVE	DEOs
9095 97/11/06 DS	9122 98/12/14
9102 98/05/04 DS	

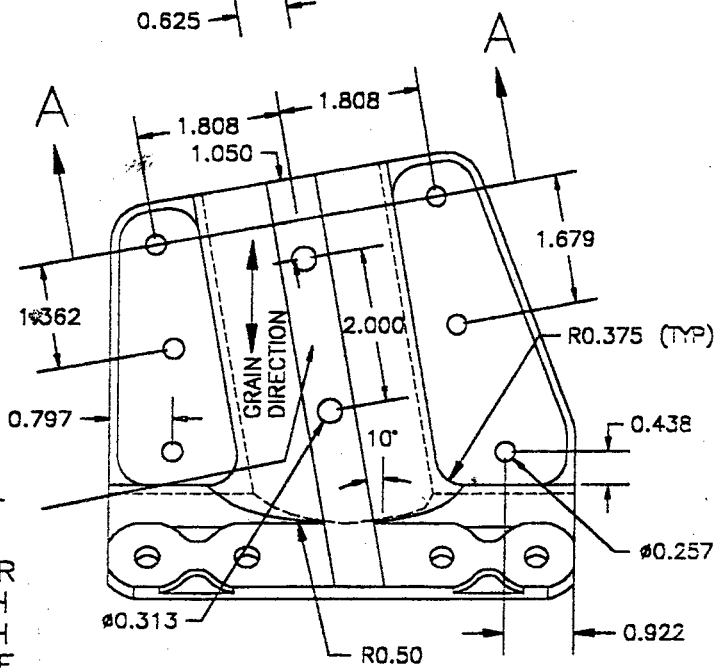
0.050 x 45° CHAMFER (TYP)

RELEASED
STOP
CONTROLLED COPY



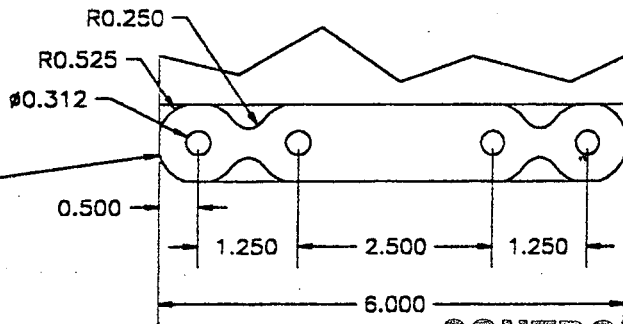
REFERENCE ONLY

ENGRAVE PART
NUMBER AND
BATCH NUMBER
TO MAX DEPTH
OF 0.010 WITH
MIN RADIUS OF
0.010



RELEASED
97/07/16 DS
ECN 003

0.050 x 45° CHAMFER
ALL AROUND



CONTROLLED COPY

MATERIAL: ~~7075-T651~~ OR 7075-T7351 (QQ-A-250/12)
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
PRIME, PAINT (EXCEPT BORES) PER DART QSI 005 4.2
NOTE: D2668-1 SHOWN (D2668-2 IS OPPOSITE)
BREAK ALL SHARP EDGES 0.010 TO 0.020
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED